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D4030-041
Job Sheet 188186



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4030 REV.D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM IPP REV:E 18.12.03 CHANGE BOLT LENGHT AS PER CAR18-281 (AN3-14A TO AN3-15A) DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/24/19	1/24/19	0.00	0.00	Start Up Stores/Pkg-1		BEB19-01-22
100	Packaging	1 pcs	1/24/19	1/24/19	0.00	0.00	Packaging1-4		BEB19-01-22
110	HandFinish	1 pcs	1/24/19	1/24/19	0.00	1.03	HandFinish4		BEB19-01-22
120	QC	1 pcs	1/24/19	1/24/19	0.00	0.00	QC5		DAS38
130	Packaging	1 pcs	1/24/19	1/24/19	0.00	0.00	Packaging3-2		46 JAN 23 2019
140	QC21-SA	1 Ea	1/24/19	1/24/19	0.00	0.00	QC21		DAS9-89 21 JAN 23 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	5130323
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5121225
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5103954-1
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5074206
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5143682
D2530	Handle Weldment	1 pcs (1 ea)	90-Start up Operation	5134562
D2535	Spring	2 pcs (2 ea)	90-Start up Operation	5121157
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5123161
D3917-3	Washer	6 pcs (6 ea)	90-Start up Operation	5124370
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5135362
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5120145
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5133680
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5144391
D3953-7	Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 pcs (2 ea)	90-Start up Operation	5137510
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5131605
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5134686
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951-4
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5104465
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	513 3206-1
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5083558-1
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5098031-3
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5143826
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5143799
M.U. 007636		M.U. 007637		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-15A	4	42	0
	AN3-16A	2	51	0
	AN310-4	3	154	0
	AN310C4	2	55	0
	AN4-12	3	124	0
	AN5-17A	4	74	0
	D2530	1	8	0
	D2535	2	25	0
	D2537	2	5	0
	D3917-3	6	40	0
	D3953-17	2	33	0
	D3953-19	1	10	0
	D3953-21	1	33	0
	D3953-3	2	6	0
	D3953-7	2	53	0
	D3953-9	2	24	0
	D3969-3	1	17	0
	MS21042L3	6	2,545	0
	MS21042L5	4	265	0
	MS24665-151	3	81	0
	MS24665-300	2	50	0
	NAS1149C0432R	2	1,891	0
	NAS1149F0332P	8	2,556	0
	NAS1149F0432P	6	898	0
	NAS1149F0563P	4	564	0
110-HandFinish	D3913-041	1	2	0
	D3914-041	1	19	0

Part Specifications

Specifications could not be found.

Plex 1/4/19 10:54 AM Dart.lajeunesse.marie

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JAKI
AEROSPACE

Container No: S146749



Part: D4030-041

Job No: 188186

Serial No/Batch: S146749

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/22/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
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